

CERTIFICATE OF APPROVAL OF MANUFACTURERS OF MATERIALS No. FAB035121TA/001

This is to certify that the manufacture of the product identified below is in compliance with the applicable requirements of the RINA Rules for the Approval of Manufacturers of Materials.

Description Normal strength and higher strength structural steel plates

Type Grade A-B-D-E-AH32-DH32-AH36-DH36-EH32-EH36

Applicant Acciaierie d'Italia S.p.A. - Taranto

Via Appia SS Km. 648 74123 Taranto (TA)

ITALY

Manufacturer Acciaierie d'Italia S.p.A. - Taranto

Place of manufacture
Via Appia SS Km. 648
74123 Taranto (TA)

ITALY

Reference standards RINA Rules for the approval of manufacturers of materials

Issued in RINA Taranto Marine on May 21, 2021. This Certificate is valid until May 21, 2023

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RINA Services S.p.A.

Gianluca Ciurlia

RINA Services S.p.A.

This certificate consists of this page and 1 enclosure



FAB035121TA/001

Stell making process: slabs producted by basic oxygen converter

Casting process: CC Continuous casting

Deoxidation practice, condition of supply and thickness

Steel grades	Deoxidation practice and fine grained elements	Condition of supply and max thickeness
A-B	Si + A1 killed	TM up to 50 mm
	Al + Ti fine grained	
A-B	Si + A1 killed	TM from 50 to 80 mm
	Al + Nb/Ti fine grained	
D	Si + A1 killed	TM up to 80 mm
	Al + Ti fine grained	
E	Si + A1 killed	TM up to 80 mm
	Al + Nb/Ti fine grained	
AH32-DH32	Si + A1 killed	TM up to 30 mm
	Al + Ti fine grained	
AH32-DH32	Si + A1 killed	TM from 30 to 80 mm
	Al + Nb/Ti fine grained	
AH36-DH36	Si + A1 killed	TM up to 80 mm
EH32-EH36	Al + Nb/Ti fine grained	

The approval is valid also for plates from coils with thickeness max 10 mm

TM: thermomechanical rolling

Through thickeness properties: Z25, Z35

Survey conditions:

The plates are to be in compliance in all respects with the rilevant RINA rules and are to be tested accordingly.

General conditions for the approval

- -The approval is granted on condition that the RINA Rules for the approval, manufacture, testing and certification of materials are complied with in all respects.
- -RINA is to be notified of any change of materials, manufacturing process, quality control routines that may affect the validity of this certificate.

