



# Cut sheets from coils

## Ready to sell

The **Steel Service Centers (SSC)** of the Acciaierie d'Italia Group, located in Taranto and Genoa plants and in Paderno Dugnano, allocate part of their production to the production of **cut to length sheets** from coils ready for sale.

This allows the immediate placing of these products derived from **black, pickled, cold-rolled** and **hot dip galvanized** coils on the market, without waiting the time of manufacturing.

Hot-rolled patterned sheets bundles, **teardrops** and **chequered (T and R design according to EN10363)**, are also available.

The **continuous restocking** makes these products always available for sale.

The **quality** and **dimensions** of the stock products are based on market demand.

Produced sheets are **hot rolled black** for **structural** applications (S235JR, S355J2), **pickled and oiled** (DD11, DD12), **cold rolled** (DC01) and **galvanized** (DX51D), for **drawing** and **profiling**. The zinc coatings are Z100, Z200, Z275.

The patterned cut sheets for stock are only produced as structural grade S185.

Rolled to thickness (RTT) grade is also offered as hot rolled black, with only dimensions guaranteed.

Facilities				
Product	Hot rolled black	Hot rolled Pickled	Hot dip galvanized	Cold rolled
SSC for stock (nr.):	1	3	3	1
Storage warehouse:	Taranto	Taranto, Genoa, Paderno	Taranto, Genoa, Paderno	Paderno

Production sizes

HOT ROLLED SMOOTH BLACK - TEARDROPS - CHEQUERED

Standard	Grade	Thickness (mm)	Width x Length (mm)
EN 10025-2	S235JR +M	2,0 - 2,5	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000
		3,0 - 4,0 - 5,0 - 6,0 - 8,0 - 10,0 - 12,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000; 2.000 x 6.000
EN 10025-2	S355J2 +M	3,0	1.500 x 3.000
		4,0 - 5,0 - 6,0 - 8,0 - 10,0	1.500 x 3.000; 2.000 x 6.000
ADI	RTT	3,0 - 4,0 - 5,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000
		6,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000; 1.500 x 6.000
		8,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000; 1.500 x 6.000; 2.000 x 6.000
		10,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000; 2.000 x 6.000
		12,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000
EN 10363	S185 (EN 10025-2)	3,0 - 4,0 - 5,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000

PICKLED AND OILED

Standard	Grade	Thickness (mm)	Width x Length (mm)
EN 10111	DD11	1,8	1.000 x 2.000; 1.250 x 2.500
		2,0 - 3,0 - 4,0 - 5,0 - 6,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000
	DD12	1,8	1.250 x 2.500
		2,0 - 2,5 - 3,0 - 4,0 - 5,0 - 6,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000
		8,0 - 10,0 - 12,0	1.500 x 3.000

HOT DIP GALVANIZED

Standard	Grade	Thickness (mm)	Width x Length (mm)
EN 10346	DX51D (coat. Z100)	0,8 - 1,0 - 1,25 - 1,5 - 2,0 - 2,5 -3,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000
		4,0	1.500 x 3.000
	DX51D (coat.Z200)	0,8	1.500 x 3.000
		1,5	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000
		2,0 - 3,0 - 4,0	1.250 x 2.500; 1.500 x 3.000
	DX51D (coat.Z275)	0,8 - 1,0 - 1,25 - 1,5 - 2,0 - 2,5 -3,0 4,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000

COLD ROLLED AND ANNEALED

Standard	Grade	Thickness (mm)	Width x Length (mm)
EN 10130	DC01	1,0	1.500 x 3.000
		1,5 - 2,0	1.000 x 2.000; 1.250 x 2.500; 1.500 x 3.000
		3,0	1.500 x 3.000

Supply conditions:

- Dimensional tolerances according to the reference standards; EN 10051, EN 10363, EN 10143, EN 10131, ADI internal standard;
- Technical documents according to EN 10204, CE / UKCA marking and DoP for structural products S235 and S355;
- The weight of the cut sheets bundle is between 2.000 and 3.000 kg. For 2.000 mm wide hot rolled products the weight is between 3.000 and 5.000 kg